



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-11
Job Sheet 172272



Part No: D3589-11

Job Qty: 6 ea

Part Name: Fwd Guide Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 6 IPP Rev:A 08-06-05 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/23
100	Waterjet	6 pcs		3/9/18	0.00	0.33	Waterjet1		SC 18/02/23
120	QC	6 pcs		3/9/18	0.00	0.00	QC8		38
130	Packaging	6 pcs		3/9/18	0.00	0.00	Packaging3	W4002	FEB 27 2018
140	QC21-SA	6 Ea		3/9/18	0.00	0.00	QC21		FEB 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.2400 sf (.04 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	120	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Guide Plate	0.625inches + 0.008 - 0.001	0.633 0.624	Diameter	0,620
2	Fwd Guide Plate	0.625inches ± 0.010	0.635 0.615		0,625
3	Fwd Guide Plate	1.390inches ± 0.030	1.420 1.360		1,385
4	Fwd Guide Plate	1.188inches ± 0.010	1.198 1.178		1,188
5	Fwd Guide Plate	1.110inches ± 0.030	1.140 1.080		1,110
6	Fwd Guide Plate	5.300inches ± 0.030	5.330 5.270		5,27
7	Fwd Guide Plate	0.063inches ± 0.010	0.073 0.053		0,058

Plex 2/14/18 2:00 PM Dart.Gagnon.Michelle



Container No: S045026

Part: D3589-11

Job No: 172272

Serial No/Batch: S045026

Revision: D3589

Inspector:

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Date: 02/23/16